

Glasurit® Epoxy Primer Filler grey

G / GF

- Application:** Primer filler/ wet-on-wet primer filler /adhesion promoter
- Properties:** Good corrosion protection, high build, good finish, rub-resistant with Glasurit® 541-5 Wax and Silicone Remover
- Remarks:**
- Can be tinted with max. 10% of 568-408 CV Primer Tinting Paste, black (mixture code: 801-72G)
 - Minimum temperature for air drying: +15°C.
 - Best possible finish if 801-72 is force-dried.
 - When being used as adhesion promoter, 801-72 can be filled with Glasurit® 839- knifing fillers after 3 hours at 20°C

Safety advice:

The products are suitable for professional use only.














It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/II B(c I)(540)459: The EU limit value for this product (product category: IIB.c II)in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 459 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at <http://techinfo.glasurit.com> or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



1. Primer Filler

	Application	Primer filler	
	Paint system		
		Spreading rate:	425 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100% by vol.	801-72
	Hardener	965-60	965-60
	Reducer	25% by vol.	352-91, -216 352-30, -40
	Spray viscosity DIN 4 at 20 °C	18-20 s	Potlife at 20 °C: 8 hours
	Gravity cup Spraying pressure	HVLP-gravity-feed spray gun: 1.7 - 1.9 mm 2.0 – 3.0 bar, 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.6 -1.8 mm 2.0 bar
	Number of spraycoats	2	Film thickness: 40-50 µm
	Drying at 20 °C	8 hours	
	Drying at 60 °C	30 min.	
	Infrared (short wave)	11 min.	
	Infrared (medium wave)	10 – 15 min.	
	Sanding	P800	
	Sanding: orbital sander	P400 - P500	

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2. Wet-on-wet primer / adhesion primer

	Application	wet on wet surfacer	Adhesion primer
	Paint system		
	Spreading rate	425 m ² /l at 1 µm	425 m ² /l at 1 µm
	Mixing ratio	4 : 1 : 1 100% by vol. 801-72	4 : 1 : 1 100% by vol. 801-72
	Hardener	25% by vol. 965-60	25% by vol. 965-60
	Reducer	25% by vol. 352-216, -91 352-30, -40	25% by vol. 352-216, -91 352-30, -40
	Potlife at 20 °C	8 hours	8 hours
	Spray viscosity DIN 4 at 20°C	18 - 20 s	18 - 20 s
	Gravity cup Spraying pressure	HVLP gravity-feed spray gun: 1.3 mm 2.0 - 3.0 bar / 0.7 bar at the nozzle	Compliant gravity-feed spray gun: 1.3 - 1.4 mm 2.0 bar
	Number of spraycoats	½ + 1	1
	Film thickness	25-35 µm	15-20 µm
	Flash-off at 20°C	20 min.	10 - 20 min.

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